

Mixing-Unit with water tank and injection pump

MSW 63-E-B-HGV



Technical Data

Drive Electro-hydraulic
 Drive Power 15,0 kW
 Total Power Consumption approx. 16,0 kW

Connections
 Electrical CEE 32 A / 400 V AC, 50 Hz, IP 54
 Water inlet G 1 BSPP IG DN 25 - GEKA

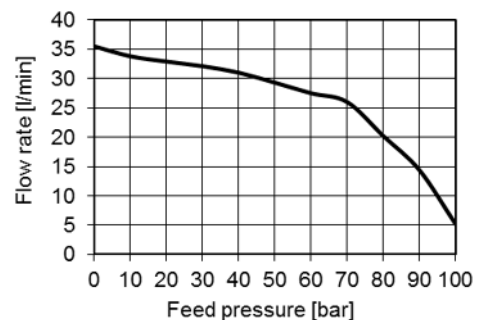
Outlet
 Pressure line G 1 BSPP IG DN 25 - RD 38
 Circulation line G ¾ BSPP IG DN 20 - RD 32

Dimensions (L x W x H) 1.950 x 900 x 1.900 (mm)
 Weight approx. 1.300 kg

Application Mixing and pumping of cement-, micro-cement, fly ash and bentonite suspensions at anchoring, injections, backfillings, groutings, flushings, sealings

Performance Mixer
 Hand feed up to 3,5 m³/h
 Feed per dosing screw-conveyor up to 4,5 m³/h

Delivery Pump
 Injection Pump IP 63-E-B-HGV
 Pressure max. 100 bar¹⁾
 [max. 1.450 psi]¹⁾
 Flow rate max. 35 l/min.¹⁾
 [max. 9,3 gal U.S.]¹⁾



Mixing-Unit with water tank and injection pump

MSW 63-E-B-HGV



Standard Features

Framework

skid steel frame, partially enclosed and with partition panel, floor and oil pan, central towing device, fork lift guides crosswise, machine room sound proofed, lockable doors, finishing 2K-paint RAL 5005 (signal blue) or on customer desire unicoloured

Electric Drive

electric motor (injection pump IP 63-E-B-HGV) 7,5 kW, 1.500 rpm, 400 V AC, 50 Hz, IP 54, electric motor (with toothed belt) mixer 5,5 kW, 1.500 rpm, 400 V AC, 50 Hz, IP 54 and gear motor for agitator 1,1 kW, max. 41 rpm (frequency controlled), 400 V AC, 50 Hz, IP 54, automatic phase correction, motor safety switch, control voltage 24 V DC (for valves and remote control), operating hour meter

Hydraulic

oil tank volume 170 l [45 gal U.S.], double gear pump, oil cooler, main oil filter, oil filling and ventilation filter, electrical oil filter pollution control, oil level and temperature indicator, membrane accumulator, manometer for hydraulic and control oil pressure, pressure and flow infinitely variable

Delivery Pump

vertical two-plunger pump \varnothing 63 mm, flow rate per double stroke $V = 1,0$ l [0,26 gal U.S.], pump valves (suction- and pressure line) hydraulically controlled, circulation and pump-down valves hydraulically controlled, flow rate adjustment electro-proportional, manual grease system for plunger sealing sleeves and manually with plunger oil, protective grid

Delivery Pressure Measurement

manometer 0-100 bar [1.450 psi] \varnothing 100 mm completely with stainless steel membrane, electronic pressure sensor 0-100 bar [1.450 psi] 4-20 mA G 1/2 BSSPP AG

Water tank with Water Dosage

made of stainless steel (brushed), water storing and dosing tank $V = 200$ l [53 gal U.S.], fixed overflow pipe, water tank inlet valve DN 25 electrical and water tank outlet valve DN 50 manually actuated, semi-automatic water metering with fluid level indicator

Mixing Tank (Colloid Mixer)

made of stainless steel (brushed), round tank with conical floor, volume 250 l [66 gal U.S.], effective volume 200 l [53 gal U.S.], mixer drive hydraulic motor (rotation speed infinitely variable), foldable and lockable tank covers with safety end switches, cover for screw conveyor inlet with inspection flap, hopper with bag ripper, circulation and pump down valves DN 50 manually actuated

Special Feature: The mixing tank has a circulation and pumping off function by manually operated shut-off valves DN 50. The suction line of the delivery pump is connected to the pumping off valve. Optionally, a separate reservoir can be positioned next to it at any time so that the delivery pump can suck out of it.

Tools in Mixing Tank

2 fast turning mixing tools on one common drive shaft with pump down function, 1 mixing blade \varnothing 250 mm, 1 pumping wheel \varnothing 185 mm, drive shaft bearing above mixer fluid level (No stuffing box, so dry running possible w/o any problems!)

Operating Elements Injection Pump

main switch, control lights POWER SUPPLY, CONTROL VOLTAGE and OIL COOLER OPERATION, warning lights OIL FILTER PUMP, OIL FILTER CONTROL OIL and OIL FILTER MIXER, buttons HYDRAULIC MOTOR ON/OPERATION and HYDRAULIC MOTOR OFF/FAULT, button EMERGENCY STOP, buttons PUMP ON and PUMP OFF, switch PUMPING/CIRCULATION, switch REMOTE CONTROL ON/OFF, switch MANUAL / AUTOMATIC / AUTO CIRCULATION, button AUTOMATIC START/STOP, switch PRESSURE RELIEF ON/OFF, button WATER DOSAGE START/STOP, button MIXER ON/OFF, button LIGHT ON/OFF for working lamps outside, rotary knob for max. DELIVERY PRESSURE adjustment, potentiometer FLOW RATE, flow rate counter l/min. and l/total with zero setting, auto-preset counter flow rate l/total, valve for shutting-off/adjusting the mixer speed, **Connection Options:** socket REMOTE CONTROL 14-pin with EMERGENCY-STOP bridge plug, socket EMERGENCY-STOP BRIDGE with bridge plug, socket PRESSURE SIGNAL 6-pin, free socket 230 V / 16 A

Accessories (included)

documentation, special tools for operation and maintenance, cable remote control 15 m and cable reel 100 m, circulation hose, high pressure cleaner 4,0 kW, 950 rpm, 200 bar [3.045 psi] (industrial device, fixed installed) with water inlet filter, LED work lamps for mixing and storing tank outside

Accessories (optional)

spare part kits, grouting hoses, suction hoses, fittings, grouting grippers

Supplementary Devices

storing tanks for solid suspensions, dosing devices, screw-conveyors, radio remote control, control devices, electronic data acquisition and recording, regulating and measuring systems RMS with computer evaluation per USB and injection journal, flow meter with delivery pressure measuring, electronic delivery pressure devices (pressure transmitter) at injection place, devices for radio data transmission

Further devices, special equipments and accessories on request!